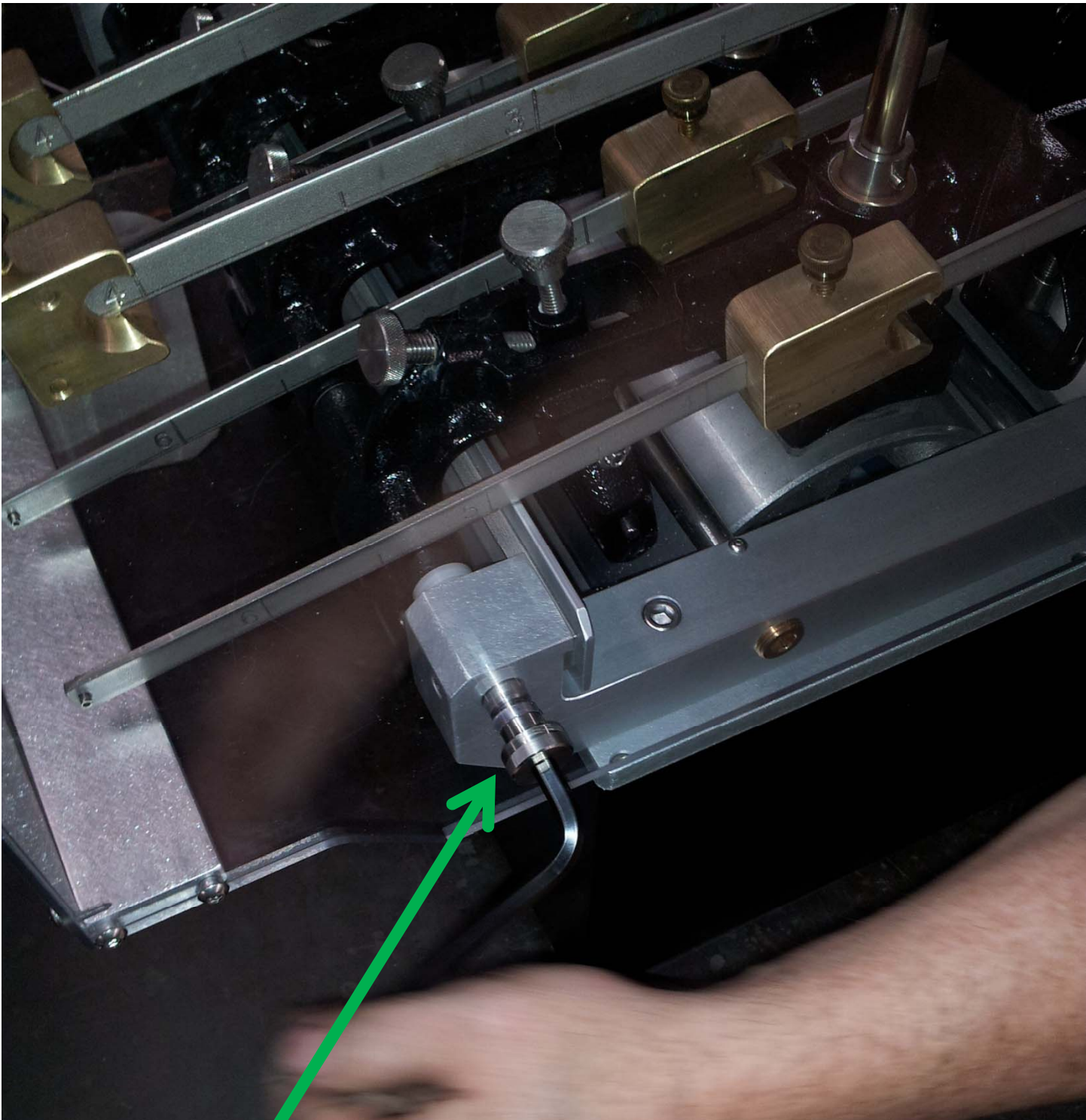




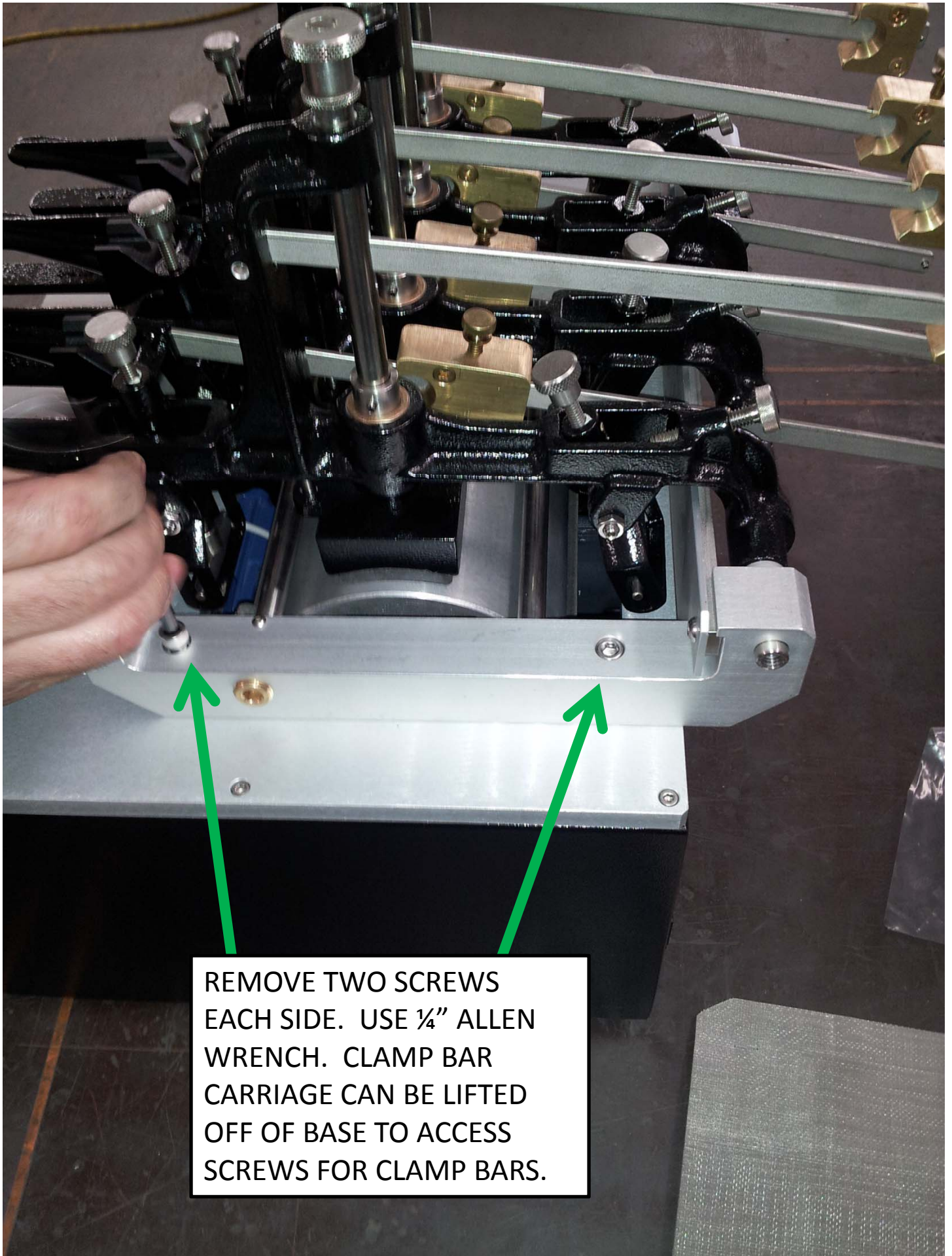
TO PROVIDE ACCESS TO CLAMP BAR SCREWS. REMOVE COVER AND CLAMP CARRIAGE AS SHOWN IN FOLLOWING SLIDES. WHEN FINISHED FOLLOW SLIDES IN REVERSE TO REASSEMBLE.



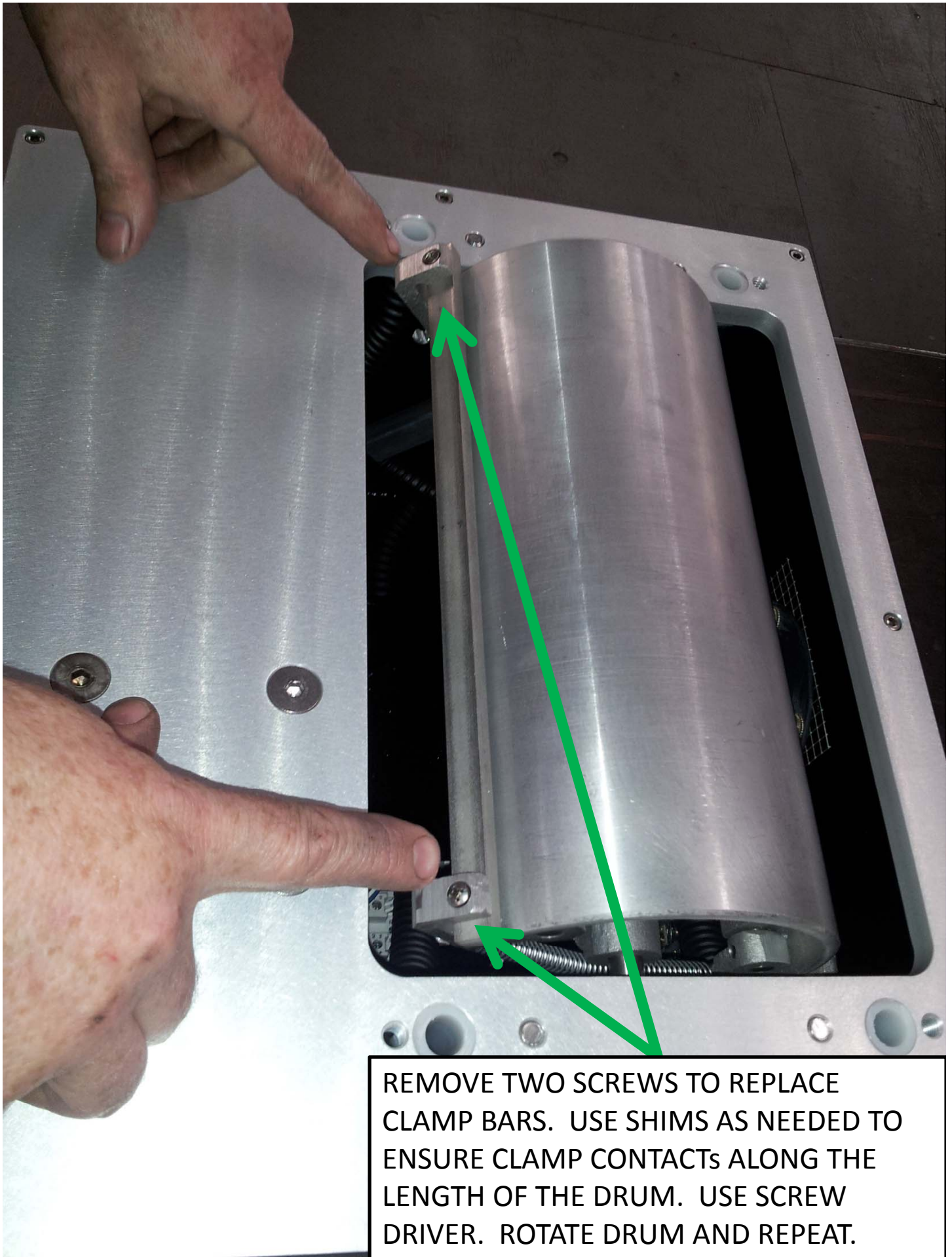


REMOVE ONE SCREW EACH SIDE. USE  $\frac{1}{4}$ " ALLEN WRENCH. CAREFULLY REMOVE COVER BY SLIDING BACK AND LIFTING UP.





REMOVE TWO SCREWS  
EACH SIDE. USE 1/4" ALLEN  
WRENCH. CLAMP BAR  
CARRIAGE CAN BE LIFTED  
OFF OF BASE TO ACCESS  
SCREWS FOR CLAMP BARS.



REMOVE TWO SCREWS TO REPLACE CLAMP BARS. USE SHIMS AS NEEDED TO ENSURE CLAMP CONTACTS ALONG THE LENGTH OF THE DRUM. USE SCREW DRIVER. ROTATE DRUM AND REPEAT.